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ning of each regular issue of the PCT Gazette.

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(54) Title: INJECTION MOULDING POLYMER

(57) Abstract: The invention relates to the use of an LLDPE produced using a single site catalyst, e.g. an LLDPE produced using a metallocene (m-LLDPE), in injection moulding of food packaging material, especially closures for food containers. Such materials have been found to exhibit low levels of migration, typically less than 40 mg/dm<sup>2</sup>, e.g. less than 5 mg/dm<sup>2</sup>, and are particularly suitable for use in packaging foods having a high fat content.

# IN INTERNATIONAL SEARCH REPORT

Inter. Appl. No.

PCT/GB 01/02650

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C08F10/02 C08F210/02 B65D53/06

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C08F B65D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4 424 243 A (NISHIMOTO YOSHIHARU ET AL) 3 January 1984 (1984-01-03) column 2, line 39 -column 2, line 43; examples 1,7	
X	US 5 929 128 A (GREENE EDWARD E ET AL) 27 July 1999 (1999-07-27) the whole document	1-11, 19-24
A	US 5 026 798 A (CANICH JO ANN MARIE) 25 June 1991 (1991-06-25) the whole document	2,7
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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

\* Special categories of cited documents :

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\*E\* earlier document but published on or after the international filing date

\*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

\*O\* document referring to an oral disclosure, use, exhibition or other means

\*P\* document published prior to the international filing date but later than the priority date claimed

\*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

\*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

\*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

\*&\* document member of the same patent family

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## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	PATENT ABSTRACTS OF JAPAN vol. 1998, no. 11, 30 September 1998 (1998-09-30) & JP 10 147370 A (TOPPAN PRINTING CO LTD), 2 June 1998 (1998-06-02) abstract ----	1
X	WO 98 46409 A (JACOBS IAN ORDE MICHAEL) 22 October 1998 (1998-10-22) page 3, line 4 -page 3, line 17 -----	6-9
X	US 5 925 430 A (MIERZWIAK JAMES G ET AL) 20 July 1999 (1999-07-20) the whole document -----	19-24

# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/GB 01/02650

## Box I Observations where certain claims were found unsearchable (Continuation of Item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:  
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☒ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:  
1-11, 19-24
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

### Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☒ No protest accompanied the payment of additional search fees.

**FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210**

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1-11

Use of an LLDPE prepared using a single site catalyst in injection moulding of food packaging material.

2. Claims: 12-18

LLDPE suitable for use in injection moulding having a migration level of 40 mg/square dm.

3. Claims: 19-24

A closure for a food container formed from an LLDPE.

# IN :NATIONAL SEARCH REPORT

Information on patent family members

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